



Product Information Sheet

DYNA-PURGE® P Designed for Hot Runner Systems

DYNA-PURGE P is a non-abrasive, non-chemical engineered thermoplastic purging compound, formulated to have a natural flow through the barrel and hot runner system of the injection molding machine. An advanced formulation, with dual action scrubbing, expands into tight channels and negative flow areas to loosen and remove degraded material.

Applications:	Injection – cold and hot runners
Temperature Range:	320° F - 575° F (160° C - 302° C)
Types of Resins:	All
Minimum Clearance:	.025 inch or .65 mm
Amount of Purge:	1 to 2 times barrel capacity(actual amount needed depends on machine conditions)

FEATURES & BENEFITS:

- Excellent for color changes, resin changes, preventative machine maintenance, and before manual cleaning
- Developed for purging through hot runner systems with a minimum clearance of .025 inch (.65 mm)
- Effective through a wide temperature range 320°F to 575°F(160°C to 302°C)
- Easy to use – no process adjustment necessary – use at the resident resin processing temperature and RPM speed
- Non-abrasive, non-melting but softening thermoplastic, which thoroughly loosens carbonized and degraded resin, allowing it to be flushed out of the system
- Safe, non-hazardous, with no chemicals – ingredients are FDA compliant
- Heat stable – recommended during shutdown and start-up
- Low “cost-per-purge” – only small quantity needed to be effective
- No mixing required – simply use “as is”
- Unlimited shelf life

Dyna-Purge has been the top performing purging compound for over 30 years! Our product line offers superior cleaning and economic value over in-house methods and other commercial purges. We invite you to sample Dyna-Purge at no charge, so you can prove it to yourself.

Please refer to “Suggested Purging Procedures” for processing information and “Grade Selection Guide” regarding additional products.

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